MAINTENANCE, cont'd.

into Cylinder bore and work back and forth until a thin film of lubricant remains on the bore. It will probably be necessary to apply more lubricant to the Cup, rewrap, and repeat the procedure several times before a satisfactory thin, even film remains. Do not apply too much lubricant or seepage will result when TRUE-SPOT is stored.

After Cylinder bore is lubricated: work lubricant remaining on muslin cloth onto outer rim of Cup and reasoemble TRUE-SPOT.

MARRAMET

- 1. Bacharach Issarporated werrants to beyer that at the time of delivery this product will be free from defects in material end menufacture and will conform substentielly to Banheranh's applicable specifications. Bacherach's liability and Seyer's remady under this warranty are limited to the repair or replacement, et Backarach's option, of this Product or parts thereof returned to Seller at the factory of messfeeture and shave to Bacharach's resecuable esticfection to have been defective; provided that written notice of the defect shall have been given by Buyer to Sacharach within one (1) year after the date of delivery of this product by Bacharach.
- 2. Backarach varrants to Suyer that it will convey good title to this Product. Bacharach's liability and Suyor's remady under this warranty of title era limited to the removel of any title defeate er, at the election of Bacharach, to the replacement of this Product or ports thereof that are defective is title.
- 3. The warranty set forth in paragraph 1 does not apply to parts the Operating Instructions designate as having a limited shelf-life or os baing expended in normal
- 4. THE POREGOING WARRANTIES ARE MICLUSIVE AND ARE GIVEN AND ACCEPTED IN LINE OF (i) ANY AND ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE: AND (ii) ANY OBLIGATION, LIABILITY, RIGHT, CLAIM OR REMEDT IN CONTRACT OR TORT, WHETEER ON NOT ARISING PROK BACRARACE'S REGLIGERCE, ACTUAL OR IMPLIED. The remediac of the Suyer shall be limited to these provided berein to the exclusion of any and ell other remedies including, without limitation incidental or consequential damages. No egreenent varying ar attanding the foregoing warranties, remedies or this limitation will be binding upon Bacherock unless in writing, signed by a duly enthorized officer of Backgrath,

BOTE: The Smoke Scale, Filter Paper, Valva Dioc, and Pump Lubricant are expendable items and are excluded from the terms of this WELLESEA.

Parts List for TRUE-SPOT® Smoke Tester (21-7012)

21-0075 21-0037	Donog
	21-0072
21-0035	\$ 21-0013
	21-0013
21-1013	21-1011
21-0032	
21-1012	21-0074
BACHARACH	033
2	1-0040

ITEM	NUMBER REQUIRED	Code Number
Clip	. 1	21-0001
Sampling Tube	. 1	21-0072
Spring	. 1	21-0013
Rubber Hose	. 1	21-0071
Smoke Scale	.(not shown)	21-0018
Filter Paper .	.(not shown)	21-0019
Check Valve Assembly		
(Includes 21-0037)	. 1	21-0075
(Valve Disconly)	. 1	21-0037
Cylinder	. 1	21-1013
Trap	. 1	21-0074
Clamp Screw	. 1	21-1011
Cylinder Cap .	. 1	21-0032
Handle	. 1	21-0033
Rod	. 1	21-1012
Cup	. 1	21-0035
Pump Lubricant	. 1	21-0040
Wrench	.(not shown)	21-0078

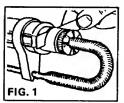
INSTRUCTIONS and **PARTS LIST** for TRUE-SPOT® **Smoke Tester** (21-7012)

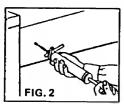
INSTRUCTION 21-9012 REV. 1 (1/82)

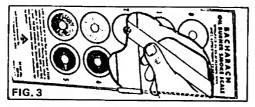
RACHARACH

Bacharach, Inc. 625 Alpha Drive Pittsburgh, Pennsylvania 15238 412/963-2000

OPERATING INSTRUCTIONS, for Testing Oil Burners







- (1) Tear strip from perforated FILTER PAPER sbeet (in SMOKE SCALE envelope); loosen Clamp Screw, insert end of paper strip in slot (Fig. 1) and tighten Clamp Screw; release Sampling Tube from rubber barrel Clip.
- (2) Insert Sampling Tube at least 2½ inches into flue through 9/32 inch diameter bole located between furnace/boiler flua outlet and draft regulator.
- (3) Pull TRUE-SPOT Handle through TEN (10) full pump strokes (Fig. 2).
- (4) Remove Sampling Tube from flue, loosen

- Clamp Screw and remove FILTER PAPER.
- (5) Match color of smoke spot on FILTER PAPER strip to the closest spot on 10 spot OIL BURNER SMOKE SCALE (RR-776). In comparing color of smoke spot to chart, slide FILTER PAPER strip between back of SMOKE SCALE and white plastic slide, viewing smoke spot on FILTER PAPER through window in center of color spots on SMOKE SCALE with smoke spot backed by white plastic slide (Fig. 3).
- (6) Take additional samples required by clamping FILTER PAPER strip in slot so previous spot is visible outside slot.

OBSERVE THESE SUGGESTIONS FOR MAXIMUM ACCURACY

- (a) Although TRUE-SPOT (21-7012) has been modified by addition of condensation Trap and Cbeck Valve Assembly, it is still good practice to warm a cold TRUE-SPOT to room temperature before testing begins. This will retard moisture buildup in condensate traps.
- (b) About every 10th sample, tap Sampling Tube to loosen soot or rust, tighten Clamp Screw without FILTER PAPER in slot and purge with sevaral rapid pump strokes (room air).
- (c) In sampling be sure to pull piston through 10 full strokes and hold for several

- seconds at end of each pull stroke. On pull stroke use a steady pull motion such that a full stroke is obtained in 3 or 4 seconds.
- (d) Check TRUE-SPOT occasionally for leakaga (SEE HAINTENANCE INSTRUCTIONS).
- (a) For maximum accuracy hold SMOKE SCALE at arm's length from eyes when comparing smoke spot on FILTER PAPER.
- (f) Keap SMOKE SCALE clasm and store in anvelops provided when not in use.

MAINTENANCE INSTRUCTIONS General

The design of Model 21-7012 TRUE-SPOT makes routine maintenance and replacement of worn or damaged parts a simple matter. Maintenance includes emptying condensata traps if necessary, checking for leakage, and periodic cleaning and lubrication. Raplacement parts may be ordered from the Parts List while specific maintenance instructions are discussed in datail below.

1. Wetting of FILTER PAPER

(a) TRUE-SPOT (21-7012) virtually eliminates FILTER PAPER wetting by trapping condansed moisture before it can contact FILTER PAPER. A combination trap and check valve recessed in the pump's cylinder haad ratards condensed moisture in the Cylinder from reaching FILTER PAPER on exhaust strokes. Trap threaded to

MAINTENANCE, cont'd.

Clamp Screw holds condensed moiature which would normally wet FILTER PAPER on intake stroke. When Traps are filled with axcess condensate as indicated by FILTER PAPER wetting, Traps should be removed for cleaning. Remove both Traps with the wranch provided.

- (b) Traps should be shaken and/or blown out. The Valve Disc may be removed to facilitata this operation when clasning Check Valve Assembly. When replacing Valve Disc, make sure stepped side of Disc faces inward.
- (c) All surfaces adjoining Traps and FILTER PAPER should be dried with a clean cloth, or reassemble and tighten Clamp Scraw without FILTER PAPER in slot and pull pump Handle through 10 or 15 full pump strokas (room air).

2. Leakage

To check TRUE-SPOT for leakage on Pump Cylinder side of FILTER PAPER, clamp piece of hard cardboard (doubled calling card is suitable) securely in slot. Pull Handle out about one inch and release. TRUE-SPOT Handle should raturn to approximately original position. Failure to do so indicates TRUE-SPOT leak caused by rubber Cup or loose Chack Valve Assembly.

3. If TRUE-SPOT Leaks

- (a) To examine rubber Cup for damage, turn Cylinder Csp counterclockwise and pull plunger out of Cylinder. Plunger should be rotated slowly at end of stroke to prevent possibla damaga to rubber Cup due to burrs on Cylinder Cap retainer slots. If Cup shows sufficient wear or damage to cause leakage, raplace as described under PARTS REFLACEMENT.
- (b) If Cup shows only slight waar, relubrication as described in Section 6 will stop leakaga.
- (c) To examine Rubber Hose connecting pump to metal Sampling Tube, first tighten Clamp Screw securely; then turn coiled guard Spring clockwise off connection at pump. Replace defactive hose with Bacharach part no. 21-0071.

4. Parts Replacement

The complete TRUE-SPOT Assembly can be dismantled for cleaning or parts replacement with the axcaption of the Handla (21-0033) and Cup (21-0035). Removal of aither of

these two parts from the Rod for any reason except replacement is not advised. Damage to the rubbar parts will occur as a result of forced removal.

If Handle or Cup must be raplaced, cut the rubber part in need of replacement away from Rod. Install replacement by pressing tapered end of rod through hole in rubber piece until retaining shoulder is engaged. MAKE CERTAIN CUP OR HANDLE IS ORIENTED ON ROD CORRECTLY AND CYLINDER CAP IS IN PLACE BEFORE FINAL ASSEMBLY.

5. Clasning TRUE-SPOT

TRUE-SPOT should always receive a complete cleaning prior to renewal of lubrication (see Section 6), but individual parts should be cleaned as required.

To thoroughly clean TRUE-SPOT, instrument should be completely torn down. DO NOT REMOVE HANDLE OR CUP EXCEPT UNDER CONDITIONS OUTLINED IN SECTION 4.

An approved degrassing safety solvent may be used to clean old lubricant from Cup and Cylinder bore. WARNING: ALWAYS TAKE PRECAUTIONS AND FOLLOW MANUFACTURER'S DIRECTIONS WHEN USING SOLVENT. To clean Cylindar, saturate a swab with solvent and work into bore until free of encrusted lubricant.

Remove Valve Disc (21-0037) from Check Valve Assembly. Clasm and make cartain ports are clear. When replacing Valve Disc, make sure stepped side of Disc facas inward.

Condensed flua gas which has formed a deposit on the Rod should be removed by scraping or sanding with amery cloth. This will prevent Cylinder Cap wear which results from Rod working against hole in Cylinder Cap.

6. Relubricating TRUE-SPOT

Tandency for TRUE-SPOT to "pull hard" at a sampling spead of 3 to 4 seconds per stroke with FILTER PAPER in place is usually due to lack of lubrication. Clasm TRUE-SPOT thoroughly as described above before lubricating.

Bacharach Pump Lubricant (21-0040) has baan selected for superior lubricating qualities, viscosity, chemical inertness, and long life. Substitutes are not advised.

Best means of applying is to spread enough lubricant around tha outside of the Cup so that when Cup is wrapped with one layer of muslin clotb, lubricant is squeezed through fabric weave. Any thin, lint-free fabric besides muslin is satisfactory.

Insart lubricated and fabric wrapped Cup